

Work Order ID 125689

October-20-14 2:46:58 PM

Ship Oct. 21

125689

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Item ID: D3935-1 Accept *N900040100* Setup Start *NS1*

Revision ID:

Item Name: Pylon Wall Protector, LH Stop *NS2*

Start Date: 10/20/14 Start Qty: 1.00 *1*

Required Date: 10/21/14 Req'd Qty: 1.00 *1*

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3935	B

100 0.00

100

Waterjet

FLOW CNC Waterjet

Memo

1-Cut as per Dwg D3935

Dwg Rev: B

Prog Rev: B

2- Deburr if necessary

① _____ Dec 14/10/20

110 0.00

110

QC

Quality Control

Memo

QC2- Inspect parts off machine FAI/FAIB

① _____ Dec 14/10/20

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Item ID: D3935-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Pylon Wall Protector, LH

Start Date: 10/20/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/21/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

120

QC

Memo

0.00

Quality Control

① 14-10-22 *[Signature]*

130

Identify as per dwg & Stock Location: _____

0.00

130

Packaging

Memo

0.00

Packaging

1 *[Stamp]* OCT 22 2014

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

14/10/23 *[Signature]*

MF
14-10-22

Picklist Print

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Work Order ID: 125689

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Parent Item: D3935-1

D3935-1

Parent Item Name: Pylon Wall Protector, LH

Start Date: 10/20/14

Required Date: 10/21/14

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	5,518.686	8.69	11			

MI FXS 125-F60029-04

GE PLASTICS LEXAN SHEET

**

Dec 17/10/20

Location

Loc Qty

Loc Code

MAT019

1268.095

124866

106

m126425

160.925

m127934

665

m128746

336.17

SABIC

2560

m130209

2560

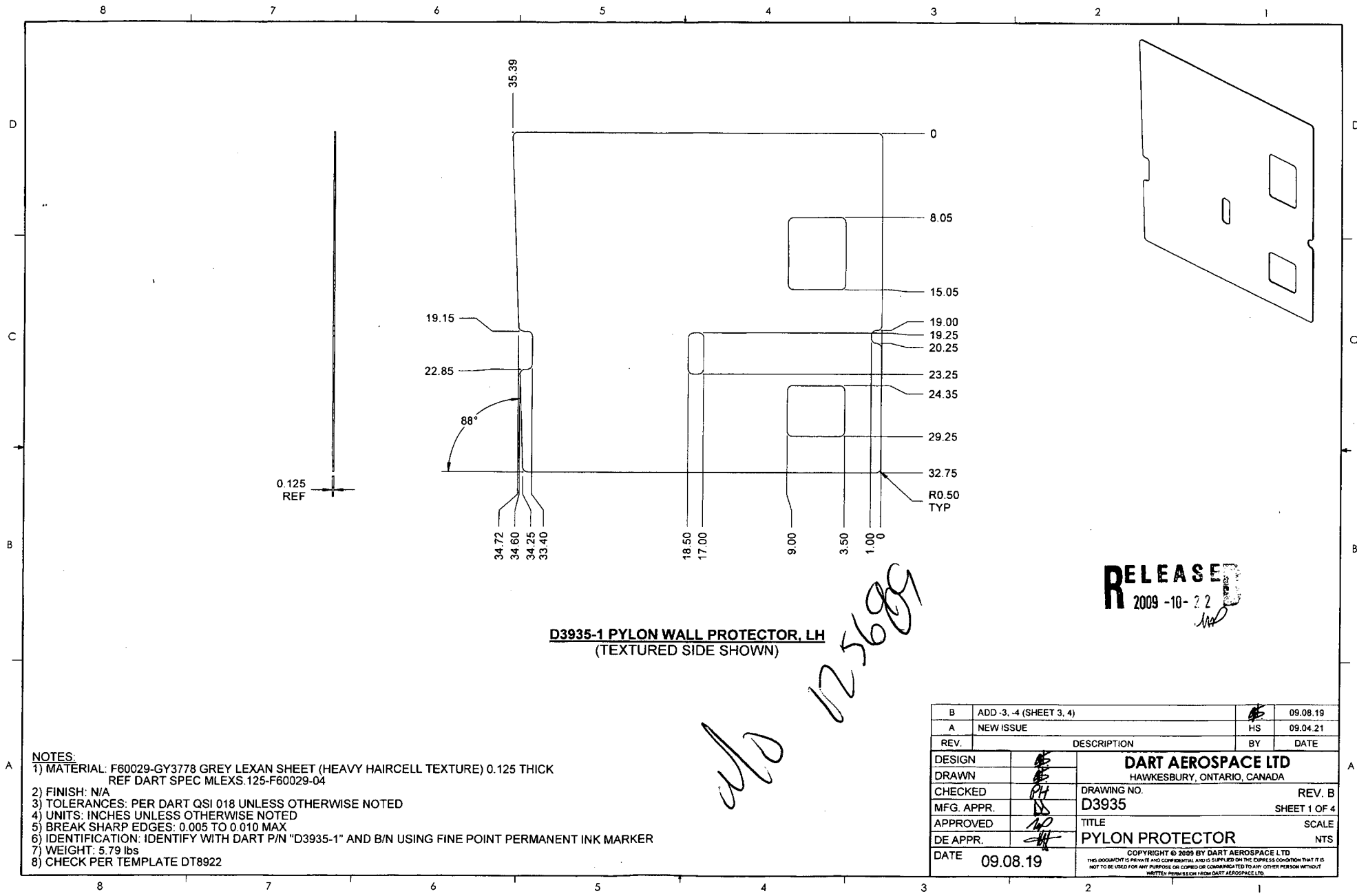
TPI

1690.59178

m129759

1690.59178

13.666



D3935-1 PYLON WALL PROTECTOR, LH
(TEXTURED SIDE SHOWN)

RELEASED
2009-10-22

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT8922

B	ADD -3, -4 (SHEET 3, 4)	HS	09.08.19
A	NEW ISSUE	HS	09.04.21
REV	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.08.19		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3935	REV. B SHEET 1 OF 4
TITLE PYLON PROTECTOR	SCALE NTS
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